

WI1801699	Name:	Product repair 1/4	Part:	Left gear assy	Mg	Sv	PIC
	Model:	Stylish	ESV				

This document serves as a working guidance for repairing the air-conditioning unit:

Stylish - spring removal from left gear
assy



Applicable models

CTXA15A2V1BW
FTXA20A2V1BW
FTXA25A2V1BW
FTXA35A2V1BW
FTXA42A2V1BW
FTXA50A2V1BW
CTXA15A2V1BS
FTXA20A2V1BS
FTXA25A2V1BS
FTXA35A2V1BS
FTXA42A2V1BS
FTXA50A2V1BS
CTXA15A2V1BT
FTXA20A2V1BT
FTXA25A2V1BT
FTXA35A2V1BT
FTXA42A2V1BT
FTXA50A2V1BT

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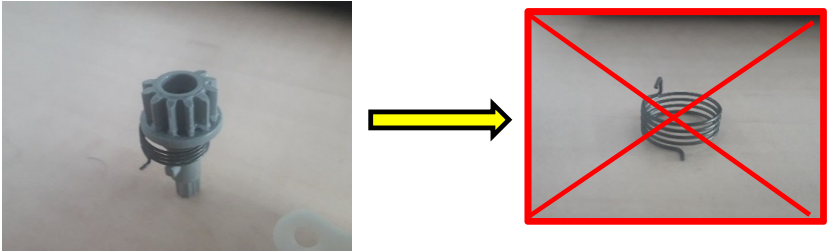
Name:	Product repair 2/4	Part:	Left gear assy	Mg	Sv	PIC
Model:	Stylish	ESV				

This document serves as a working guidance for repairing the air-conditioning unit:

No.	Repair method	Standard	Working points - drawings, pictures
1	First remove the front panel and front grille according to the instructions in installation manual (Chapter 5, page 4-6).		
2	Remove the two screws which are holding the LEFT GEAR ASSY	pic 1	
3	Disassemble the left gear assy from bottom frame and discharge grille horizontal blade. Disconnect the wiring of the stepping motor		
4	Turn the left gear assy around and remove the two screws from back side	pic 2	

WI1801699	Name:	Product repair 3/4	Part:	Left gear assy	Mg	Sv	PIC
	Model:	Stylish	ESV				


This document serves as a working guidance for repairing the air-conditioning unit:

No.	Repair method	Standard	Working points - drawings, pictures
5	Disassemble the grey GEAR SHAFT and GEAR CASE COVER	<i>pic 3</i>	<div style="border: 1px solid black; padding: 5px; width: fit-content;">3</div> 
6	Remove the SPRING from GEAR SHAFT	<i>pic 4</i>	<div style="border: 1px solid black; padding: 5px; width: fit-content;">4</div> 

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Name:	Product repair 4/4	Part:	Left gear assy	Mg	Sv	PIC
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This document serves as a working guidance for repairing the air-conditioning unit:

No.	Repair method	Standard	Working points - drawings, pictures
7	<p>Follow steps 1-5 in reverse order and reassemble again the LEFT GEAR ASSY without the SPRING</p> <p>Rotate the GEAR SHAFT until the lock pin is in the position as indicated on picture 5</p>	pic 5	 <p>lock pin</p>
8	<p>Move the horizontal blade to the left side.</p> <p>Shaft has to be fully inserted to the blade.</p>	pic 6	